



- installation instructions:
- 1.Unload the upper cover of control lead.
  - 2.Measure control lead depth,remove the excess part of connector lead and driving rod.
  - 3.Fit the control rod with full closed valve, turn the position plate to shut position.
  - 4.Load upper cover.

22	Keyhole plate gasket	2	EPDM	ASTM D2000	MH-QSCZG-10
21	Keyhole	2	Organic glass		MH-QSCZG-09
20	Keyhole plate	2	A283 Gr.c	ASTM A36	MH-QSCZG-08
19	Bolt,Flat gasket	4	S.S.304	ASTM A276	
18	Screwed plug	1	1035	ASTM A29	
17	Bolt	2	1035	ASTM A29	
16	Nut	2	1035	ASTM A29	
15	Screw	1	1035	ASTM A29	
14	Lift ring	1	1035	ASTM A29	MH-QSCZG-07
13	Gasket	1	A283 Gr.c	ASTM A36	MH-QSCZG-06
12	Handwheel	1	CI	ASTM A126	MH-QSCZG-05
11	Upper cover	1	CI	ASTM A126	MH-QSCZG-04
10	Retainer ring for stem	1	1566	ASTM A29	
09	Driver	1	S.S.304	ASTM A276	APC-ZSQ-02
08	Position bracket	1	S.S.304	ASTM A276	APC-ZSQ-03
07	Stud bolt	4	1035	ASTM A29	
06	Nut,gasket	4	1035	ASTM A29	
05	Indicator plate	4	A413.0	ASTM S12A	APC-ZSQ-04
04	Main body	1	CI	ASTM A126	MH-QSCZG-03
03	Driving rod	1	1045	ASTM A29	MH-QSCZG-02
02	Colter pin	1	1035	ASTM A29	
01	Joint	1	CI	ASTM A126	MH-QSCZG-01
No.	Name	Qty	Material	REMARK	Remark

TOLLERANZE / TOLERANCES		NATURA DELLA MODIFICA		DATA	FIRMA
LUNGHEZZA / LENGTH	ANGOLI / ANGLES	SMUSI / RADIUS			
UNI - ISO 27168	mm				
FORI / HOLES	ALBERI / SHAFTS	INDICE / DENOMINATION	POST INDICATOR ORIZZONTALE MOD. NIAGARA		
H13	H13				
SCALA / SCALE	SCALE / MATERIAL				
H13	H13				
		DUREZZA / HARDNESS	PESO / WEIGHT	DISSEGNO / DRAWING DATA	FIRMA
				19/07/2018	
		RESISTENZA / STRENGTH	TREATMENT/TREATMENT	REPERITO/CONTROLLED DATA	FIRMA



ZIGGIOTTO & C.  
RONCO ALLADIGE  
VERONA - ITALIA

A termini di legge è veduto l'uso, la delegazione e la riproduzione senza l'autorizzazione scritta della ZIGGIOTTO & C.

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